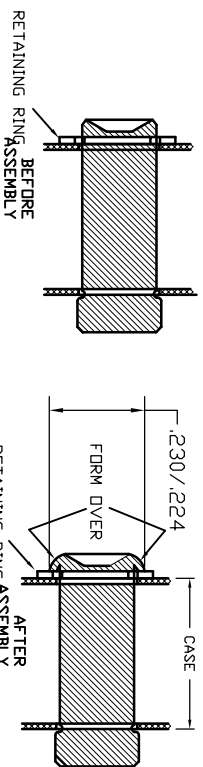


816799 - THIS PIN IS FORMED OVER CUSTOMER MUST GRIND OFF FORMED END & INSTALL THIS PIN FORMING THE HEAD OVER THE RETAINING RING AS SHOWN.



**INSTRUCTIONS**

857046

820123 & 863052

816956 - Ratchet Renewal Kit (Includes Spindle, Reversing Pin, Retaining Ring, Spring, & Ball)

813511 - Ratchet Tang Ass'y. (Includes Ratchet Renewal Kit & Tang)

LEGEND: ( ) = Quantity/Tool

\* = Quantity/Multi-Pak



**STURTEVANT RICHMOND**  
TORQUE MEASUREMENT SYSTEMS  
DIVISION OF RYERSON CORPORATION

THIS PRINT AND ALL INFORMATION APPEARING THEREON IS THE PROPERTY OF STURTEVANT/RICHMOND. NEITHER THE PRINT NOR THE INFORMATION THEREON MAY BE REPRODUCED OR USED IN ANY MANNER WHATSOEVER BY ANY OTHER PERSON UNLESS SPECIFICALLY AUTHORIZED BY STURTEVANT/RICHMOND.

**PART DESCRIPTION**

4SDR 150 (FT./LBS)

**DIAGRAM NO. & REV.**

810757-0